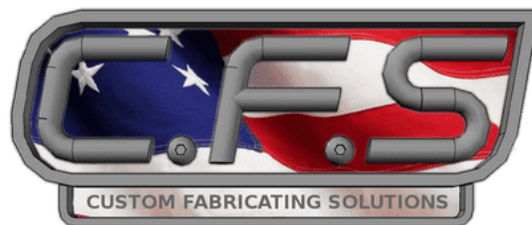


Steel Saw Mount Owner's Manual



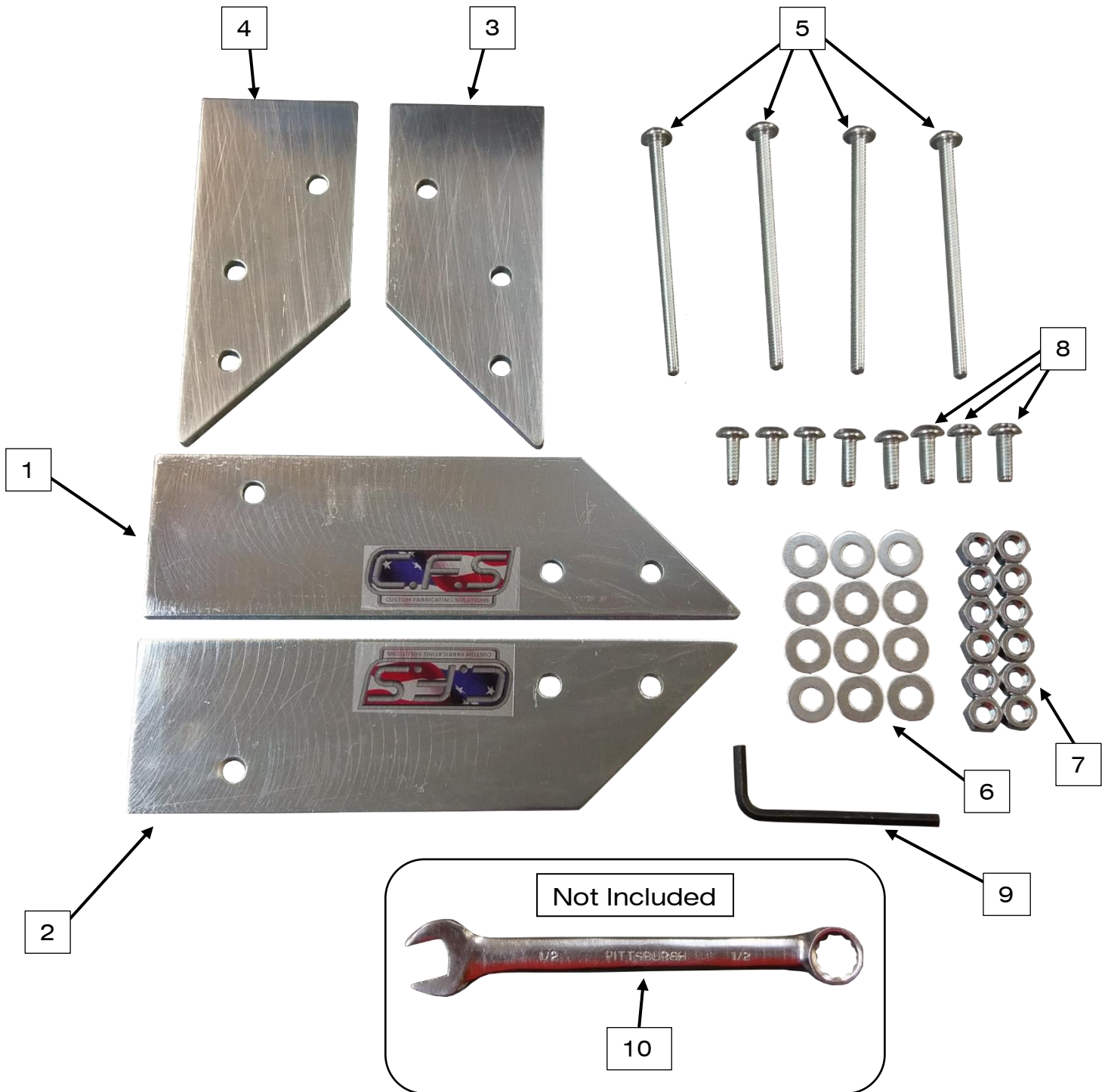
Custom Fabricating Solutions

12891 West Clearview Ave.

Waukegan IL, 60085

1 (847) 623 - 7029

Steel Saw Mount Parts List



Flip-Away Strut Stop Parts List

#	Part	Set-up Instructions Name	Quantity
1	Front Right Plate	Front Right Plate	1
2	Front Left Plate	Front Left Plate	1
3	Back Right Plate	Back Right Plate	1
4	Back Left Plate	Back Left Plate	1
5	5/16" – 18 x 4" Button Head Bolt	Saw Mounting Bolt	4
6	1/4" USS Washer	Washer	12
7	5/16" – 18 Hex Nut	Nut	12
8	5/16" – 18 x 3/4" Button Head Bolt	Plate Mounting Bolt	8
9	3/16" Allen Wrench	3/16" Allen Wrench	1

Tools Needed

#	Part	Set-up Instructions Name	Quantity
10	1/2" Wrench	1/2" Wrench	1



Steel Saw Mount Set-Up Instructions

IMPORTANT: Pictures show the set up for a DW872. Measurements will be different for other saws.

Step 1: Clean your saw, mounting brackets, and all of your components.

Step 2: Place the two mounting brackets onto your stand.



IMPORTANT: Refer back to this image for the next four (4) steps.

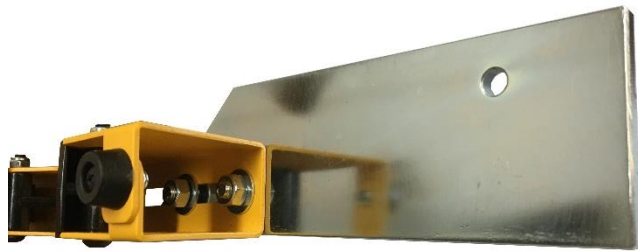


Step 3: Place the back right plate and back left plate onto their mounting brackets. Use two plate mounting bolts, two washers, and two nuts to secure each plate to the mounting bracket. Hand tighten each nut.



CUSTOM FABRICATING SOLUTIONS

Step 4: Repeat Step 3 for the front right plate and front left plate.



Step 5: Slide one of the front plates so that the bolts are hitting the front edge of the slot, and the outside edge of the plate is flush with the outside edge of the mounting bracket. Tighten the plate mounting bolts. Tools Needed: 3/16" Allen wrench and 1/2" wrench.



Step 6: Repeat Step 5 for the other front plate.

Step 7: Slide one of the back plates so that the hole to hole spacing is the same as the mounting hole spacing on your saw. For the DW872, the spacing should be 17 3/8".



CUSTOM FABRICATING SOLUTIONS

Step 8: While holding the outside edge of the plate flush with the outside edge of the mounting bracket, tighten the back plate. Tools Needed: 3/16" Allen wrench and 1/2" wrench.



Step 9: Repeat Step 8 for the other back plate.

Step 10: For a DW872, the distance from the back end of the mounting bracket and the back end of the back plate should be around 5/16".



CUSTOM FABRICATING SOLUTIONS

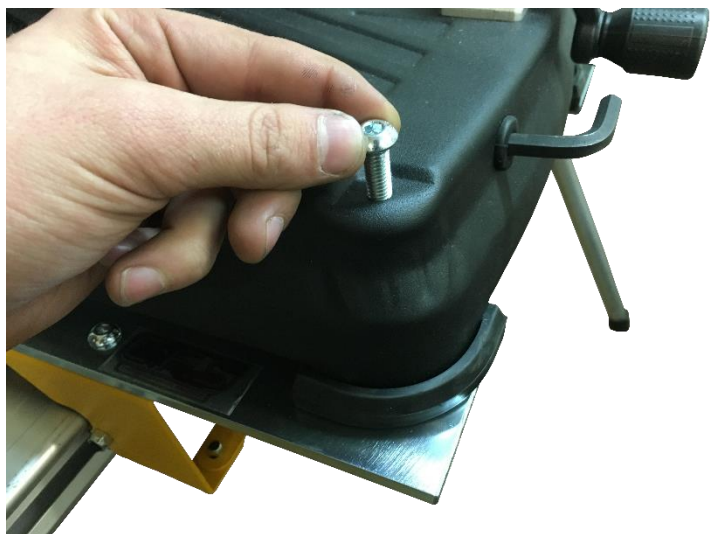
Step 11: For a DW872, slide the mounting brackets so that they are 10 1/8" apart.



Step 12: The assembly is now ready to mount the saw onto and should look like this.



Step 13: Place your saw onto the assembly. Push a saw mounting bolt through each of the mounting holes on your saw and through the hole on the respective plate.



CUSTOM FABRICATING SOLUTIONS

Step 14: Thread a washer and nut onto the end of each of the bolts from Step 13.



Step 15: Tighten each of the nuts. Tools Needed: 3/16" Allen wrench and 1/2" wrench.



Step 16: Your saw is not mounted onto the DeWalt stand. It should now function the same as any other saw mounted onto the DeWalt brackets.